

Setting up Your SCL-500 with an Eason Model 950

Getting started:

Set up SCL-500 for the DF1 port set to 0
Set math setting to BCC

Set SLC-500 port for the following parameters

DF1 Full Duplex

Baud: 1200

Parity: None

Stop Bits: 1

Control line: No Handshaking

Error Detection: BCC

Embedded response: Enabled

Duplicate packet detect: disabled

ACK timeout: 1 second

NAK retries: 3

ENQ retries: 3